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APPLICATION NO.	FILING DA	TE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/442,353	/442,353 11/17/1999		HIRONORI KIKKAWA	NEM-01701 5715	
26339	7590 11	/25/2002			
PATENT G			EXAMINER		
EXCHANGE	ALL & STEWAL E PLACE, 53 STA			NGO, HU	YEN LE
BOSTON, MA 02109				ART UNIT	PAPER NUMBER
				2871	
				DATE MAILED: 11/25/2002	

Please find below and/or attached an Office communication concerning this application or proceeding.

		M				
	Application No.	Applicant(s)				
` O.C.	09/442,353	KIKKAWA ET AL.				
Office Action Summary	Examiner	Art Unit				
	Julie-Huyen L. Ngo	2871				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the o	correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, - Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). Status	36(a). In no event, however, may a reply be ting within the statutory minimum of thirty (30) day rill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).				
1) Responsive to communication(s) filed on	_·					
2a)☐ This action is FINAL . 2b)⊠ Thi	s action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213. Disposition of Claims						
4) \boxtimes Claim(s) $1,2,4-6,8,9,12-14,25$ and 26 is/are pending in the application.						
4a) Of the above claim(s) is/are withdraw	vn from consideration.					
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1,2,4-6,8,9,12-14,25 and 26</u> is/are rejected.						
7) Claim(s) <u>1,2,5,6,8,9 and 12-14</u> is/are objected to	to.					
8) Claim(s) are subject to restriction and/or	election requirement.					
Application Papers						
9)⊠ The specification is objected to by the Examiner						
10)⊠ The drawing(s) filed on <u>17 November 1999</u> is/ar		•				
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.						
If approved, corrected drawings are required in rep						
12) The oath or declaration is objected to by the Exa	arminer.					
Priority under 35 U.S.C. §§ 119 and 120) (d) (6)				
13) Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a	1)-(a) or (t).				
a) ☐ All b) ☐ Some * c) ☐ None of:						
1. Certified copies of the priority documents						
2. Certified copies of the priority documents						
 3. Copies of the certified copies of the prior application from the International Bur * See the attached detailed Office action for a list of the certified copies of the prior application. 	reau (PCT Rule 17.2(a)).	_				
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).						
a) The translation of the foreign language pro- 15) Acknowledgment is made of a claim for domestic	• •					
Attachment(s)						
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informal F	/ (PTO-413) Paper No(s) Patent Application (PTO-152)				

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DETAILED ACTION

Continued Examination Under 37 CFR 1.114

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on July 22, 2002 has been entered.

Specification

The title of the invention is not descriptive. A new title is required that is clearly indicative of the invention to which the claims are directed.

The abstract of the disclosure is objected to because it not clearly states which is new in the art to which the invention pertains. Correction is required. See MPEP § 608.01(b

Drawings

The drawings are objected to under 37 CFR 1.83(a). The drawings must show every feature of the invention specified in the claims. Therefore, the "one rough portion formed below the reflective film," recited in claim 12 must be shown or the feature(s) canceled from the claim(s). No new matter should be entered.

A proposed drawing correction or corrected drawings are required in reply to the Office action to avoid abandonment of the application. The objection to the drawings will not be held in abeyance.

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Claim Objections

Claims 1, 2, 5, 6, 8, 9 and 12-14 are objected to because of the following informalities:

Claim 1 is objected to because it appears that _ a material constituting _ _ should be inserted after "a same material" on line 6.

Claim 2 is objected to because it appears that "said gate electrode," in line 3, should be _ _ a gate electrode_ _ since this is a first introduction of said electrode.

Claim 5 is (repeated for Applicant's attention) objected to because according to the description in the specification (p. 11, lines 10-15) and figure 2, the <u>light-shielding</u> layer is disposed on an area of <u>ONLY ONE</u> switching element.

Claim 6 is objected to because "said thin film transistor comprises" should be deleted since this is a repetition of the limitation recited in claim 1, also "a gate electrode" should be __said gate electrode _ _.

Claims not specifically mentioned above are objected to as bearing the defect(s) of the claim(s) from which they depend.

Claim Rejections - 35 USC § 112

The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

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Claims 8, 9, 25 and 26 are rejected under 35 U.S.C. 112, first paragraph, as containing subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention.

Claim 8 is (repeated for Applicant's attention) rejected to because the recitation calling for the reflective layer formed of <u>at least one</u> of aluminum and an aluminum alloy (as amended in paper no. 13) was not described in the specification as <u>originally filed</u>.

Also, the recitation calling for a broader scope of invention, which can be construed that the reflective layer is formed of a different material other than an aluminum or an <u>aluminum alloy</u>. According to the specification (page 5, lines 19-20), the reflective layer is ONLY formed of <u>either</u> aluminum <u>or</u> an aluminum alloy.

Claim 9 is rejected to as bearing the defects of claim 8 from which it depends.

In claims 25 and 26, it is unclear which switching element Applicant is referred to as "said switching element," recited in lines 4-7 since "a plurality of switching elements" has been recited in line 3. Further more, the recitation calling for "a reflective layer constituted of a same material as a material constituting said switching elements," in lines 4-5, is unclear of which element of which switching elements is the reflective layer supposed to have the same material with. However, this recitation constitutes new subject matter since the disclosure, as original filed and shown in figures 1 and 2, only disclosed that the reflective layer is constituted of a same material as the material of ONLY the gate electrode of each switching element.

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Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1, 2, 4-6, 8 and 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nagata et al. (US 6,118,505) in view of Ukita et al. (US 5,940,154).

Nagata discloses, in figs. 2 and 4, a Liquid Crystal Device comprising all the limitations recited in claims 1, 2, 4-6, 8 and 12 except for:

(Claims 1, 25 and 26) a reflective layer constituted of a same material of an electrode/gate electrode of a plurality of switching elements, and simultaneously formed during formation of said electrode or the gate electrode on a same plane as a plane of said electrode or gate electrode.

(Claims 12, 25 and 26) at least a rough portion is formed below a reflective layer, and said reflective layer is formed to cover said at least one rough portion.

Okita et al teach (col. 10, line 55 to col. 11, line 21 and figure 5) forming at least one rough portion below a reflective layer, which made of aluminum or an aluminum alloy reflective layer, and under a pixel electrode for reflecting light through a pixel region. Doing so would significantly reduce light from entering the Thin Film Transistor (20)'s semiconductor layer (7), which would not decrease in an off-resistance.

Accordingly the leakage current would decrease and no deterioration in display grade would occur.

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Therefore, it would have been obvious to one of ordinary skilled in the art to form at least one rough portion on the substrate (1) in the device of Nagata et al., and then form a reflective layer over the rough portions for reducing light from entering the Nagata et al.'s thin film transistor (7) and for the reasons as set forth above, as taught by Ukita et al.

Furthermore, (claim 2) since both Nagata et al. thin film transistor (7)'s gate electrode (2) and Ukita et al device's reflective layer (2) are formed of a metal material and are formed on a same substrate, it would have been obvious for one of ordinary skilled in the art to simultaneously form the reflective layer during the formation of the gate electrode and on a same plane as the plane of the gate electrode, i.e. the substrate (1), for reducing manufacturing steps, ensuring lower fabrication cost and increasing fabrication yield.

Claim 9 is rejected under 35 U.S.C. 103(a) as being unpatentable over Nagata et al. in view of Ukita et al. as applied to claims 1 and 8 above, and further in view of Seiki et al (US 5,811,835).

It is well known in the art for gate electrodes to compose of a low-resistance metal, such as aluminum (AI), coated with chromium (Cr), tungsten (W), titanium (Ti), tantalum (Ta), or some other metal whose melting point is higher than that of aluminum such as neodymium or with an aluminum alloy so that a hillock, blister, etc. of aluminum can be effectively prevented, as evidenced by Seiki et al (col. 1, lines 25-32 and col. 3, lines 30-40).

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Therefore, it would have been obvious to one of ordinary skilled in the art to form the reflective layer and the gate electrode in the device of Nagata and Ukita et al. from an alloy of aluminum and neodymium for the reasons set forth above, as taught by Seiki et al.

Claims 13 and 14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nagata et al. in view of Ukita et al. as applied to claim 1 above, and further in view of Kimura (US 5,610,741).

Kimura teaches (figures 13&14 and col. 15, line 61 to col.16, line 36) patterning a photo resist film or insulation film to form rough portion(s) on a surface of a substrate and below a reflective layer (col. 16, lines 63-67) for effectively reflecting light. Also, it is well known in the art to form a photo resist film of a material, which is not deformed in a heating process performed later and which does not contain high density impurities adversely affecting a liquid crystal display.

Therefore, it would have been obvious to one of ordinary skill in the art to pattern rough portion(s) below the reflective layer (2), in the device of Nagata et al. in view of Ukita et al., from a photoresist film or an insulation film for the reasons set forth above, as taught by Kimura.

Response to Arguments

Applicant's arguments filed on May 14, 2002 (paper no. 17) have been fully considered but they are not persuasive.

Applicant's arguments fail to comply with 37 CFR 1.111(b) because they amount to a general allegation that the claims define a patentable invention without specifically

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pointing out how the language of the claims patentably distinguishes them from the references.

More over, Applicant's arguments were against the references individually. Applicant is to note that one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986).

The rejection as set forth above are based on combinations of references as follow:

The Ukita et al reference is relied on for its motivation to form at least one rough portion below a reflective layer in the device of Nagata et al. as set forth above in the rejection of claims 12, 25 and 26.

The Seiki et al's teaching is used to form the reflective layer and the gate electrode in the device of Nagata et al. in view of Ukita et al from an alloy of aluminum and neodymium for the motivations as set forth above in the rejection of claim 9.

Furthermore, Kimura's teaching is used to pattern rough portions formed of a photoresist film or an insulation layer below the reflective layer in the device of Nagata et al. in view of Ukita et al. for the motivation as set forth above in the rejection of claims 13 and 14.

Therefore, the cited references as combined by their motivations fully meet all the limitations recited in the claims.

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Contact Information

Any inquiry concerning this communication or earlier communications from the Examiner should be directed to Julie Ngo, whose telephone number is (703) 305-3508.

Any inquiry of a general nature or relating to the status of this application should be directed to the Group receptionist, whose telephone number is (703) 308-0956.

November 15, 2002

Patent Examiner
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Huyen L'.